

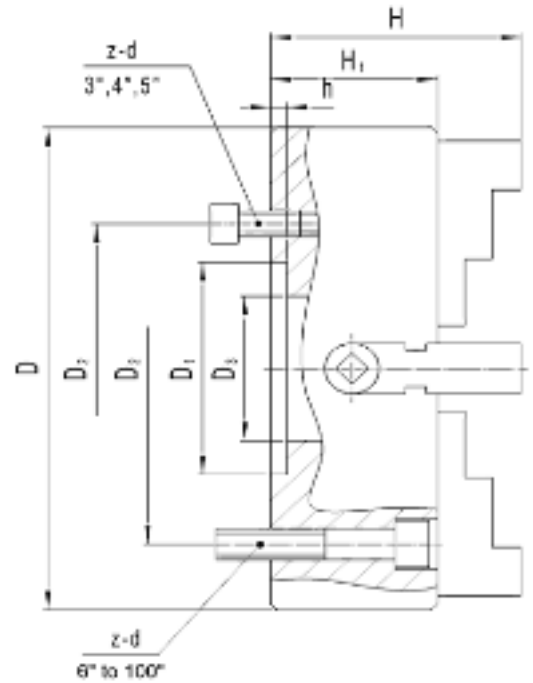
FOUR JAW INDEPENDENT CHUCKS - FLATBACK SOLID JAWS OR TOP REVERSIBLE JAWS

These chucks have jaws that are operated individually to allow solid gripping of oddly shaped work pieces.
Semi-steel body.

SUPPLIED WITH:

One piece solid reversible jaws
or top reversible jaws
T - Wrench

T - Slots in 12" and larger



PRINCIPAL SPECIFICATIONS

Size	MODEL	WEIGHT	D	D1	D2	D3	H	H1	h	Z-d
3"	4034	5	3.150	2.165	2.598	0.866	2.205	1.654	0.138	4-M6
4"	4044	8	3.937	2.835	3.307	0.984	2.913	2.126	0.138	4-M8
5"	4054	14	4.921	3.740	4.252	1.181	3.071	2.205	0.177	4-M8
6"	4064	22	6.299	2.559	3.740	1.772	3.661	2.559	0.197	4-M10
6"	4064R	22	6.299	2.559	3.740	1.772	3.661	2.559	0.197	4-M10
8"	4084	35	7.874	3.150	4.409	2.205	4.123	2.953	0.236	4-M10
8"	4084R	35	7.874	3.150	4.409	2.205	4.123	2.953	0.236	4-M10
10"	4104	51	9.843	4.331	5.118	2.953	4.724	3.150	0.236	4-M12
10"	4104R	51	9.843	4.331	5.118	2.953	4.724	3.150	0.236	4-M12
12"	4124	100	12.598	5.512	6.496	3.740	5.276	3.543	0.236	4-M16
12"	4124R	100	12.598	5.512	6.496	3.740	5.276	3.543	0.236	4-M16
14"	4144	110	13.780	5.118	6.614	3.740	5.276	3.543	0.236	4-M16
14"	4144R	110	13.780	5.118	6.614	3.740	5.276	3.543	0.236	4-M16
16"	4164	139	15.748	6.299	7.283	4.921	5.630	3.740	0.315	4-M16
16"	4164R	139	15.748	6.299	7.283	4.921	5.631	3.740	0.315	4-M16
18"	4184	185	17.717	7.087	8.071	5.512	5.787	3.937	0.315	4-M16
18"	4184R	220	17.717	7.087	8.071	5.512	5.787	3.937	0.315	4-M16
20"	4204	227	19.685	7.874	9.291	6.300	6.339	4.173	0.315	4-M20
20"	4204R	265	19.685	7.874	9.291	6.300	7.598	4.173	0.315	4-M20
25"	4254	350	24.803	8.661	10.157	7.087	7.087	4.646	0.394	4-M20
25"	4254R	384	24.803	8.661	10.157	7.087	8.011	4.646	0.394	4-M20
32"	4324	570	31.496	9.843	11.811	8.268	7.953	5.197	0.472	8-M20
32"	4324R	570	31.496	9.843	11.811	8.268	7.953	5.197	0.472	8-M20
40"	4404	930	39.370	12.598	14.567	10.236	9.055	5.906	0.591	8-M20
40"	4404R	930	39.370	12.598	14.567	10.236	9.055	5.906	0.591	8-M20
49"	4494R	1450	49.213	15.748	19.685	12.008	10.079	6.496	0.591	8-M20
55"	4554R	2285	55.118	15.589	19.685	12.008	9.685	6.102	0.591	8-M20
63"	4634R	3656	62.992	16.535	20.472	12.598	10.472	6.890	0.709	8-M24
80"	4804R	7312	78.740	17.717	22.047	13.780	11.417	7.480	0.787	8-M30

3" - 4" - 5" Chucks are back mount chucks
"R" DESIGNATES TOP REVERSIBLE JAWS

**FOUR JAW INDEPENDENT CHUCKS - FLATBACK
TOP REVERSIBLE JAWS
FORGED STEEL**

These chucks have jaws that are operated individually to allow solid gripping of oddly shaped work pieces.

SUPPLIED WITH:

Top reversible jaws

T - Wrench

Mounting cam studs

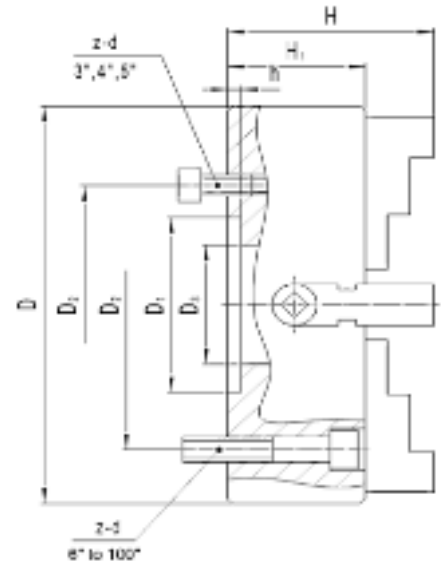
T - Slots in 12" and larger

Steel body chuck applications:

Higher RPM

Longer life

Tough environments



PRINCIPAL SPECIFICATIONS

Size	MODEL	WEIGHT	D	D1	D2	D3	H	H1	h	Z-d
6"	S4064R	22	6.299	2.559	3.740	1.772	3.661	2.559	0.197	4-M10
8"	S4084R	35	7.874	3.150	4.409	2.205	4.123	2.953	0.236	4-M10
10"	S4104R	51	9.843	4.331	5.118	2.953	4.724	3.150	0.236	4-M12
12"	S4124R	100	12.598	5.512	6.496	3.740	5.276	3.543	0.236	4-M16
16"	S4164R	139	15.748	6.299	7.283	4.921	5.631	3.740	0.315	4-M16
18"	S4184R	220	17.717	7.087	8.071	5.512	5.787	3.937	0.315	4-M16
20"	S4204R	265	19.685	7.874	9.291	6.300	7.598	4.173	0.315	4-M20
25"	S4254R	384	24.803	8.661	10.157	7.087	8.011	4.646	0.394	4-M20
32"	S4324R	570	31.496	9.843	11.811	8.268	7.953	5.197	0.472	8-M20
40"	S4404R	930	39.370	12.598	14.567	10.236	9.055	5.906	0.591	8-M20

"R" DESIGNATES TOP REVERSIBLE JAWS